# Peak Oil, Peak Energy Mother Nature Bats Last



### Martin Sereno 1 Feb 2011

(orig. talk: Nov 2004)

## Oil is the Lifeblood of Industrial Civilization

- 80 million barrels/day, 1000 barrels/sec, 1 cubic mile/year
- highly energy-dense
- easy to transport, store
- moves goods and people
- allows us to fly (there will never be a battery-operated jet plane)
- digs huge holes and puts up huge buildings
- ballooned our food supply (fertilize, cultivate, irrigate, transport)
- our 'stuff' is made from it (iPods to the roads themselves)
- we're not "addicted to oil" -- that's like saying a person has an "addiction to blood"

Food Price vs. Oil Price



## Where Oil Comes From

- raw organic material for oil (e.g., from plankton) is present in low concentrations in 'all' sedimentary rocks, but esp. from two warm periods 90 million and 140 million years ago
- temperature rises with depth (radioactivity, Kelvin's mistake)
- oil is generated in rocks heated to 60-120 deg Celsius
- rocks at this temp. occur at different depths in different places (N.B.: water depth doesn't count)
- oil is 'cracked' to natural gas at higher temps (deeper)
- abiotic oil from "crystalline basement" is negligible, if it exists
- exhausted oil fields do not refill

### Recoverable Oil

- oil must collect in a "trap" to be practically recoverable
- a trap is a permeable layer capped by an impermeable one
- obvious traps: anticlines, domes ("oil in those hills")
- less obvious traps found by seismic imaging: turned up edges of salt domes, near buried meteorite crater (Mexico)
- harder-to-get-at traps: shallow continental shelf (GOM)
- even-harder-to-get-at traps: edge continental slope (Macondo, resevoir pressure: 12,000 pounds [6 tons] per sq inch)
- essentially no oil in basaltic ocean floor or granitic basement

### (Used to be!) Second Largest Oilfield Cantarell used to supply 2% of world oil



eds., Petroleum Provinces of the Twenty-First Century. Tulsa: AAPG, p. 346.

## **Recoverable Oil is Highly Localized in Space**

(even more than this diagram implies)



BP 2010

## World Oil Flows



<u>nttp://www.bp.com/liveassets/bp\_internet/globalbp/globalbp\_uk\_englisn/</u> reports\_and\_publications/statistical\_energy\_review\_2008/STAGING/local\_assets/ 2010\_downloads/statistical\_review\_of\_world\_energy\_full\_report\_2010.pdf

BP 2010

Significant traps are extremely localized in space

> oil = <mark>red</mark> largest: <mark>Ghawar</mark>

from Matt Simmons





### **Cantarell Complex**



named after Yucatan fisherman Rudecindo Cantarell, who discovered an oil seep!

### THE GROWING GAP Regular Conventional Oil

Gb/a

(the main point in 2 big-number curves!)



## World Creaming Curve



Source: IEA analysis based on IHS Energy database.

## **Stages of production**

- Primary production (just produce -- real wells aren't pumped)

   initially, oil blasts out under own pressure (e.g., 3500 psi)
   main productive run as pressure slowly drops (2000 psi)
  - as pressure drops, dissolved gas comes out of solution
- Secondary production (reinstate pore pressure by injection)
  - pump water down underneath oil (Ghawar, Saudi Arabia)
  - pump nitrogen down above oil (Cantarell, Mexico)
  - pump natural gas (or CO<sub>2</sub>) down above oil (US)
- Tertiary production (extreme measures)
  - underground pumps, detergents, explosions, "proppants"
  - inject oil-eating bacteria (repressurize with bacterial gas)
- EROEI (energy return on energy investment)

   EROEI decreases with each successive stage until < 1.0</li>



### MEXICO: DAILY PRODUCTION FROM ONE-TIME SUPER-GIANT "CANTARELL" OILFIELD



Printed: 27/07/2009



Source: Energy Information System, Federal Government of Mexico Printed: 27/07/2009

### Sideways Drilling – e.g., Ghawar (increases flow by exposing longer length of borehole to oil floating on injected water)



3-D views of "bottle-brush" well completion

from Matt Simmons

### Greatly increases flow rate from single wells

(e.g., 10,000 barrels/ day vs. 300 barrels/day)



### Rock permeability is critical -- and spatially complex

(model of 'Ain Dar and Shedgum, northern Ghawar)



http://www.theoildrum.com/node/2393

http://www.spe.org/elibinfo/eLibrary Papers/iptc/2005/05IPTC/IPTC-10395-MS/IPTC-10395-MS.htm

# Natural Gas Liquids (NGL's)

- Don't confuse these with "liquified natural gas" (LNG), which is cooled, compressed methane
- "Natural gas liquids" (NGL's) are short chain hydrocarbons (e.g., pentane) extracted from deep, hot (e.g., 180 deg C) natural gas wells with (N.B.: 75% energy density of crude)
- NGL's are gases in situ but some condense to liquids when brought to the surface and cooled
- NGL's and "condensates" are divided into immediately separated "lease condensates" (e.g., pentane) and later stage "natural gas plant liquids" (e.g., propane, butane)
- 75% of US 'oil' production is now "natural gas liquids"!
- finally, "all liquids" adds together crude oil, NGL's, and "other liquids" (mainly ethanol, a little biodiesel)

## The Undulating Plateau of Peak Oil

### WORLD OIL ALL LIQUIDS SUPPLIES

#### JAN 2001 - OCT 2010 WITH SMOOTHED 12 MMA



## The Undulating Plateau of Peak Oil

### WORLD OIL ALL LIQUIDS SUPPLIES IN ESTIMATED CRUDE OIL EQUIVALENTS

#### JAN 2001 - OCT 2010 WITH SMOOTHED 12 MMA

(12 MONTH MOVING AVERAGE) SOURCE: EIA INTERNATIONAL PETROLEUM MONTHLY, JANUARY 2011



### Most of the World has Already Peaked

- Only producers that have not peaked are OPEC and FSU
- This is called "depletion"
- Depletion is occurring despite widespread use of secondary methods in mature fields
- Since world demand is growing, depletion means that the nonpeaked countries need to increment production to: (1) offset *depletion*, (2) meet new *external* demand, and (3) meet new *internal* demand
- Price increases may make companies return to previously unprofitable/abandoned fields
- But higher prices cannot make fields re-fill with easy-to-get oil, or make remaining oil with EROEI<1.0-2.0 an energy *source*

#### World Crude + NGL Production You Are Here 30 NGL □Polar 25 Deepwater Heavy etc Other 20 Billion Barrels a Year ■ ME.Gulf L.America Asia-Pacific 15 Africa Europe 10 Russia 🗆 US-48 number of wells drilled in Texas increased by 10x 5 0 1930 1950 1960 1970 1980 1990 2000 2010 2020 2030 2040 1940

### Past/Predicted Production, North Sea (already discovered sites) from a 2004 report



Peter Haile, UK Dept Trade & Industry

### **United Kingdom : Oil**

2009 imports increased by 5.4 %





E. Mearns 2010



UK trade balance in energy products



# World Production Excluding OPEC, FSU



Dats source: IHS 2003, BP Stat Rev 2004; 2004: LBST estimate on Jan-Aug data Analyses and Forecast LBST

http://www.odac-info.org/links/documents/LBST\_Countdown\_2004-10-12.pdf

### Past/Predicted (2006) Discovery, Production FSU (former Soviet Union)



### Former Soviet Union : Oil

2009 exports increased by 6.0 %



### Kazakhstan : Oil

2009 exports increased by 10.1 %



Data: BP Statistical Review 2010 Graphic: mazamascience.com

## Reserve Estimates Unreliable, Semi-Secret

- Several major oil companies recently downgraded reserves
- OPEC countries all doubled reserves estimates in mid 80's
- OPEC reserves have remained unchanged after strong 90's production despite absence of new discoveries
- Secondary production can end with sharp drops (sharp late 1990's North Sea peak versus shallower US peak) when water reaches borehole, or sidesteps left-behind oil
- In newer fields, primary and secondary production are being done sooner (e.g., Cantarell), or from beginning
- Kuwait halved stated reserves in 2006 (~100 Gb to ~50 Gb)

## World Reserves Estimates Through Time



Source: BP (2004).

## **OPEC proved reserves – details**



http://www.bp.com/genericsection.do?categoryId=92&contentId=7005893

A Closer Look at Ghawar The Largest Oilfield (~5% world production for past 3 decades)



(from reference on next slide)

### Ghawar 3D Seismic Survey Closeup



### Oil column thickness (orig: 1300 feet)

blue 0-30 feet

green more than 120 feet

Shiv Dasgupta, "Reservoir monitoring with permanent borehole sensors: Ghawar Arab D reservoir", 74th SEG Conference, 2004

red boreholes (most now used for water injection)

http://abstracts.seg.org/ease/techprog/downloadpaper?paper\_id=817&assigned\_num=762
# Ghawar Anhydrite Cap

looking north (vertically exaggerated)

http://lpsc.in2p3.fr/gpr/Dautreppe/Laherrere/Image78.jpg



from garyp

http://www.theoildrum.com/node/2441#comment-177244



# Ghawar Boreholes

*brown: oil blue: water inj* 

http://pangea.stanford.edu/~jcaers/theses/thesisJoeVoelker.pdf



http://lpsc.in2p3.fr/gpr/Dautreppe/Laherrere/Image78.jpg



http://www.theoildrum.com/node/2441from Stuart Stanifordhttp://www.spe.org/elibinfo/eLibraryPapers/spe/2005/05MEOS/SPE-93439-MS/SPE-93439-MS.htm



**Prudoe Bay, Alaska – Production/Reserves** Iargest North American oil field (discovered 1968) 'reserves' increase but production continues to drop

Blue is reported reserves in billion barrels

Green is production in hundred thousands barrels per day.



# Extreme Danger Ahead

- we have merely been *adding* energy sources, not transitioning
- other main energy types are themselves depleting
- demand is growing as rest of world imitates US/EU/UK
- a bicycle is a 100-watt device
- a car is a 100,000-watt device
- 1 google search (0.1 kWh) equals pedaling a bike for 1 hour (est. kWh/search: ~1 million Google servers × ~1 kW each ÷ 10 million searches/hour)



# First, A Basic Energy Facts Review

- oil and gasoline are extremely energy-dense & convenient
- a car is a 100,000 watt device (accelerating a 130 hp car is like turning on 1,000 one-hundred-watt light bulbs)
- there will never be a 100 mpg car (4 upright people, 65 mph) because of weight, wind and rolling resistance, engine size
- one gallon of gas (2.84 kg) contains 36 kW-hours of energy (before losses), a Tour de France cyclist generates 0.2 kW
- one barrel of oil = one year hard physical labor by a human (25%-efficiency petrol vs. 6 hours 128 watts continuous/day)
- batteries have low energy-density (Prius NiMH battery is 0.07 kWh/kg – 1/45 of 25%-efficiency-gasoline) (Li battery=1/26)
- solar radiation is ubiquitous but has very low energy density
- the deployed military is 70% fossil fuel by weight
- current per capita US energy use: 250 kWh/day
- current per capita UK/EU energy use: 125 kWh/day
- current per capita India energy use: 20 kWh/day
- pre-industrial per capita energy use: 20 kWh/day (wood)



### **Distribution of World Primary Energy Use**

#### Population in %

Total Primary Energy consumption per country or region in %



Energy Consumption in equiv. Watts of power per capita

### Where Oil Exports Currently Come From

#### WORLD, NET OIL EXPORTS BY ECONOMIC GROUPS OF COUNTRIES 1980 - 2009

BASED UPON DATA FROM EIA INTERNATIONAL ENERGY STATISTICS





### **Exporting Countries Have Growing Internal Demand**

Mexico: Oil

2009 exports decreased by 10. %



Egypt : Oil

2009 exports decreased by 26. %



ion harrels ne

Data: BP Statistical Review 2010 Graphic: mazamascience.com

### Even the "biggies" have similar issues

Iran : Oil

2009 exports decreased by 3.5 %

#### Saudi Arabia : Oil

2009 exports decreased by 16. %





million barrels per dav

### At prev. decade growth rate, China will consume all world exports of oil and coal in 15 years

China : Coal

2009 exports decreased by 20. %

China : Oil

2009 imports increased by 15. %



# Let's Take a Longer-Term View

- too doomer-ish?
- perhaps the 'cornucopians' are correct

### OIL AND GAS LIQUIDS, 2004 SCENARIO (100 year view)





# Other Scenarios Are More Optimistic



Source: Cambridge Energy Research Associates. 60907-9



#### For Public Consumption (ridiculous projections reset each year by reality)







# OK, Let's Look At Other Energy Sources

# Estimated US Energy Use 2009: 94.6 Quads

 $(1 \text{ quad} = 10^{15} \text{ BTUs} = 172 \text{ million barrels})$ 



Source: LLNL 2010. Data is based on DOE/EIA-0384(2009), August 2010. If this information or a reproduction of it is used, credit must be given to the Lawrence Livermore National Laboratory and the Department of Energy, under whose auspices the work was performed. Distributed electricity represents only retail electricity sales and does not include self-generation. EIA reports flows for non-thermal resources (i.e., hydro, wind and solar) in BTU-equivalent values by assuming a typical fossil fuel plant "heat rate." The efficiency of electricity production is calculated as the total retail electricity delivered divided by the primary energy input into electricity generation. End use efficiency is estimated as 80% for the residential, commercial and industrial sectors, and as 25% for the transportation sector. Totals may not equal sum of components due to independent rounding. LLNL-MI-410527

# **Possible Replacements – Fossil Fuel Sources**

- oil (currently: 40% US energy)
- coal (currently: 22% US energy)
  - may peak 2030, then reach EROEI=1.0 long before all gone
  - mercury in fish is from burning coal; 2x CO<sub>2</sub> of oil/gas
  - coal bed methane production growing but water intensive
- natural gas (currently: 23% US energy)
  - world peak later than oil, but North American peak passed
  - requires energy-intensive cooling/liquification to transport
- oil/tar sands (currently: small portion of oil imports)
  - two tons *best* sand make 1 barrel oil (14:1 weight ratio)
  - sands must be dug, heated, washed (EROEI 1.0-3.0)
- oil shale (currently: 0%)
  - EROEI worse than oil/tar sands, maybe below 1.0
- methane hydrates (currently: 0%)
  - reserves unknown, extraction methods unknown
  - may outgas on their own with arctic melting

### UK Coal Production (why Newcastle has to have coal carried to it)



### World Coal Production

Hubbert curve using (generous) EIA reserves estimates



#### World Coal Production a 2020 peak from the Energy Watch Group (2007) M toe 5000 WEO 2006: Reference scenario 4000 WEO 2006: Alternative policy scenario East Asia 3000 FSU lignite Subbituminous ubbitumino bituminous 2000 China bituminous bituminous South 1000 **OECD** Pacific lanit bituminous Umbin of Europe OECD North America subbituminous bituminous O 2000 2100 1950 2050 Year

http://www.energywatchgroup.org/files/Coalreport.pdf

### World Coal Production (this estimate is 1/4 of EIA)

Region	Current production Mt	Cumulative production Gt	Long-term production estimate Gt	teserves + umulative Gt	Long-term production estimate/ (reserves + cumulative)	Long-term productio estimate range Gt	Regression t90
Australia	414	10	50	87	57%	28 - 53 (51%)	2076
China	3,050	51	139	162	86%	107 - 201 (68%)	2051
Africa	253	8	18	40	45%	18 - 27 (49%)	2048
Europe	731	83	134	193	70%	134.1 - 134.4 (0.2%)	2078
Russia	445	28	65	225	29%	40 - 65 (40%)	2101
Western United States	568	17	45	160	28%	42 - 49 (14%)	2054
Eastern United States	404	48	82	137	60%	82 - 99 (21%)	2084
Canada	63	3	4	10	45%	4 - 5 (22%)	2030
South Asia	895	15	86			78 - 113 (40%)	2072
Latin America	94	2	22			12 - 24 (53%)	2088
World coal (with mature regions)	6,941	309	680	1,163	58%	653 - 749 (14%)	2070

Table 3. Comparisons between the historical long-term production estimates and reserves for the active regions and the world (WEC, various years, EIA, 2009). The numbers for the Eastern United States are without Pennsylvania anthracite. The ranges for the historical estimates are for the years 1995 through 2009. The calculations for Europe, Russia, Eastern United States, Canada, South Asia, and Latin America are available on line (Rutledge, 2010).



# Coal Mining & Burning (curr: 22% total US energy)

- burning coal (without carbon sequestration) generates 2X as much CO<sub>2</sub> per unit energy as burning oil or natural gas
- coal-to-liquids and coal gasification generate more CO<sub>2</sub> than burning the coal directly (EROEI<1.0 for both)</li>
- carbon and mercury sequestration requires additional energy and will speed approach to EROEI=1.0
- a large number of new coal electric and coal-to-liquids plants are currently being commissioned and planned, virtually all without sequestration

45,000 ton Krupp earth-mover crossing a highway in Germany en route to an open-pit coal mine

The State of State

### **World Gas Production**

Total gas peak is later than oil (~2030) but **combined** gas+oil peak **around now** 



# Depletion of US Gas Wells in the Lower 48 States (wet gas by year of start)

gas wells deplete more rapidly than oil wells
the rate of depletion of gas wells is increasing rapidly

by rear or Production Start



from David Maul

#### http://www.energy.ca.gov/papers/2004-10-27 MAUL GASOUTLOOK.PDF

### Oil and Natural Gas are Critical to Current World Food Production




# Hydrogen is Not an Energy Source

- more energy used in making hydrogen than you get out of it
- currently made from natural gas (50% loss chemical energy)
- can be made from oil (>50% loss)
- can be made (along with CO) from coal ("town gas": 65% loss)
- compression to 12,000 psi uses additional energy (15% loss)
- energy density still 1/3 that of gasoline (remember Avogadro)
- tanks leak rapidly (H is tiny); unburnt hydrogen greenhouse gas
- 4x as much energy needed to pump hydrogen vs. natural gas
- can be stored as metal hydride, but with 70% loss of energy
- fuel cells use expensive metals and have reliability problems
- Concl.: hydrogen is a bad choice, even as energy carrier

## **Possible Replacements – Nuclear Sources**

#### • nuclear fission (currently: 7.5% total US energy)

- making fuel is energy-intensive (5% French nuclear electric power used in gas diffusion fuel production step [Eurodif])
- 1960's EROEI for fissionable uranium < 1.0 (because of weapons diversion and nuclear reactor fuel sales)
- uranium a non-renewable resource and in scarce supply
- breeder reactor tech still not viable after 40 yrs (thorium?)

#### • nuclear fusion (currently: 0%)

- current test beds demonstrating magnetically confined plasma fusion require *helium* for superconducting coils
- helium comes from oil and gas wells and cannot be made now (though some could be made in a hypothetical continuously running fusion reactor of the future)
- a practical continuous-energy-generating fusion demo still several decades away (same prediction in 1980!)







from Miquel Torres

#### World Uranium Production and Requirements

(reasonably assured + inferred reserves < 130 \$/kg [4,742 kt Reserves])

kt



## **Possible Replacements – Renewable Sources**

• hydroelectric (currently: 2.3% total US energy)

- substantially tapped out, few new sites available

• wind (currently: 0.07% total energy, 3% Calif. electrical)

substantial growth possible in windy areas

- solar photovoltaic (currently: US 0.01% total, 1% CA electr.)
  - costly, large: 20 kWh/day syst. is \$50,000 and 500 sq ft
- solar heat-concentrating steam/Stirling systems
  - possible replacement for centralized power generation
- local solar passive heating

solar water heating systems common in 1900 before gas

- tides
  - small demo tidal barrage systems have existed for years
- solar from space, wires into space, cold fusion
  - among other possibilities, none with practical demo

Photovoltaic array capable of (intermittently) generating power used by average European (=1/2 American), in a sunny place!

solar conc., 25% efficient std. 10% efficient => same area



# **Energy Scavenging/Conversion**

- **biogas** (anaerobic digestion of animal manure)
  - in small scale use for decades (esp. the Netherlands)
  - recovers some fossil fuel input to growing food/animals
- **biodiesel** (chemically modify plant vegetable oil w/10% alc.)
  - better EROEI and energy density than ethanol
  - water immiscible (no distilling step)
  - biodiesel for UK would require >100% of UK arable land
  - biodiesel for developed world would require all of Africa
- thermal depolymerization (cook tires, animal tissue waste)
  - currently: US 0.0002% (500 barrels/d vs. 20 million/d used)
  - EROEI < 1.0 (recovers 85% of energy of inputs)</p>
  - can recover part of fossil fuel inputs to tires, chickens
- ethanol (from fermentation of corn, switchgrass, sugar cane)
  - must be distilled from initial raw water-ethanol mixture
  - distillation step alone uses 40% of energy in final product
  - w/farming, an energy-neutral (EROEI 0.8–1.25) disaster

## Real energy sources must have EROEI >5-10

- crude oil (e.g., EROEI=10) means 1 unit of energy expended (e.g., from other oil) to produce 9 units of net energy
- ethanol at EROEI=1.2 means 5 units of energy (e.g., coal and methane) expended to produce 1 unit of net energy
- e.g., start with 1 unit *net* oil and 1 unit *net* ethanol energy
  --oil: 1=>2 net units requires *using* an extra 1/9 energy unit
  --eth.: 1=>2 net units requires *using* 5 extra units (extra is 45x!)



## **Peak Everything**



# Summary of the Main Difficulties

- total oil used since 1850 about 1000 billion barrels (1 Tb)
- total world oil reserves left *about 1000 billion barrels*
- percent oil currently in use discovered before 1973 70%
- time left, current world usage (30 billion/year) about 30 years
- time left, whole world uses oil at US's current rate 6 years
- percent US oil used in food production (*not* including packaging, refrigeration, trucking, cooking) – 25%
- physical human work equivalent of energy used to generate US diet for 1 person, 1 day – about a month
- oil in US strategic reserves (< 1 billion) *about a month*
- peak methane, coal, and uranium are closer than you think

# Suggestions

- reduce oil production/use now (so coming fall less steep)
- expand, electrify rail (4-6x efficient as trucks, cars)
- US: more people rail, UK/EU: more freight rail
- personal transportation by small electric cars, bicycles, carts
- intermittent wind excellent for charging batteries (dual grid)
- better insulation, more solar heating, use heat pumps
- recycle nitrogen, phosphorus, rare earths
- more nuclear
- utilize fossil fuel to construct renewables while we still can
- have less kids
- "the market" will not save us:
  - it won't trump geology, it can't change Maxwell's equations, make hydrogen more compressible, make fusion work next year, or contract gracefully
  - it doesn't look far enough into the future (it decided to *disinvest* in renewables from late 80's until 2004!)

 it can fail industrial civilization and its human population
 time is short: technological-demographic collapse of Rome, Maya took centuries, but there are many more people now



# Usually not mentioned in polite company

- one entire new UK+ (80,000,000) worth of people are added to the globe every year
- China's draconian one-child policy begun around 1980 slowed population growth to 'just' 300,000,000 more people (another entire US)
- less numerous rich western children consume more total resources than more numerous 3rd world children
- bringing the entire world through a US/EU 'demographic transition' would deplete fossil fuels in 10 years (would not even possible to get them out that fast)
- we should retool human society before Mother Nature does it for us



plan D	plan N	plan L	plan G	plan E
Clean coal: 16 kWh/d	Solar in deserts: 20 kWh/d	Solar in deserts: 16 kWh/d	Solar in deserts: 7 Tide: 3.7 Wave: 3	
Nuclear: 16 kWh/d	Clean coal: 16 kWh/d	Clean coal: 16 kWh/d	Hydro: 0.2 Waste: 1.1 Pumped	Nuclear: 44 kWh/d
Tide: 3.7 Wave: 2	Nuclear:	Tide: 3.7 Wave: 2	heat: 12 kWh/d	
Hydro: 0.2	10 kWh/d	Hydro: 0.2	Wood: 5 kWh/d	Tide: 0.7
Waste: 1.1	Tide: 1 kWh/d	Waste: 1.1	Solar HW: 1	Hydro: 0.2
Pumped	Hydro: 0.2 kWh/d	Pumped	Biofuels: 2	Waste: 1.1
heat:	Waste: 1.1 kWh/d	heat:	PV: 3	
12 kWh/d Wood: 5 kWh/d	Pumped heat:	12 kWh/d Wood: 5 kWh/d		Pumped heat: 12 kWh/d
Solar HW: 1	12 KWN/d	Solar HW: 1	Wind: 32	Wood: 5 kWh/d
Biofuels: 2 PV: 3 kWh/d	Wood: 5 kWh/d	Id  Biofuels: 2  Witte: 52    PV: 3  PV: 3	Solar HW: 1	
Wind: 8 kWh/d	Biofuels: 2 kWh/d Wind: 2 kWh/d	Wind: 8		Biofuels: 2 Wind: 4

from: David MacKay (2008) Sustainable Energy Without the Hot Air

# Recycling







# **Bicycle Trailer**





#### Innovative Method for Transport of Stolen Methane



